PRAMAC | Power Engineering Division







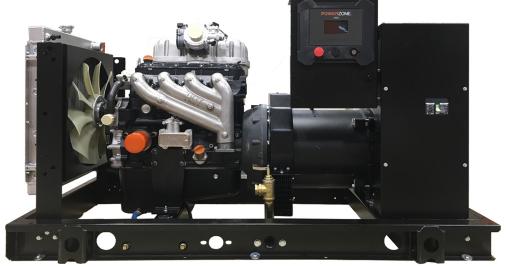


Image used for illustration purposes only

Power Ratings			
GGW040	Standby	40 kVA/32 kW	
	Prime	36 kVA/29 kW	

Codes and Standards

Not all codes and standards apply to all configurations. Contact factory for details.





BS5514 and DIN 6271



SAE J1349



ISO 3046, 7637, 8528, 9001



NEMA ICS10, MG1, 250, ICS6, AB1



ANSI C62.41

ENERGY GENERATION

PRAMAC ensures superior quality and performance by managing all aspects of production: from design to manufacturing.

PRAMAC can trace its roots back to 1966; from then onwards it has been expanding its activity in the energy and material-handling sector, continuously growing globally with a wide and flexible product range.

In the field of power generation, PRAMAC offers solutions for every kind of power supply demand: portable and industrial generators for stand by and prime power applications, and mobile and towable lighting for outdoor needs.

PRAMAC operates through a wide distribution network and provides global coverage even in the most demanding markets.

50 Hz SPEC SHEET

GGW040 | 4.5L | 40 kVA

INDUSTRIAL SPARK-IGNITED GENERATOR SET

PRAMAC | Power Engineering Division

STANDARD FEATURES



ENGINE SYSTEM

- · Oil Drain Extension
- Heavy Duty Air Cleaner
- Level 1 Fan and Belt Guarding (Open Set Only)
- Stainless Steel Flexible Exhaust Connection
- Factory Filled Oil and Coolant
- Critical Silencer
- Oil Temperature Sender with Alarm
- Air Filter Restriction Indicator

FUEL SYSTEM

- NPT Fuel Connection on Frame
- · Primary and Secondary Fuel Shutoff

COOLING SYSTEM

- Closed Coolant Recovery System
- UV/Ozone Resistant Hoses
- · Factory-Installed Radiator
- 50/50 Ethylene Glycol Antifreeze
- · Radiator Drain Extension

ELECTRICAL SYSTEM

- Battery Charging Alternator
- Battery Cables
- Battery Tray
- Rubber-Booted Engine Electrical Connections
- · Solenoid Activated Starter Motor

ALTERNATOR SYSTEM

- · Class H Insulation Material
- 2/3 Pitch
- Skewed Stator
- Brushless Excitation
- Sealed Bearing
- Full Load Capacity Alternator

GENERATOR SET

- Internal Genset Vibration Isolation
- · Separation of Circuits High/Low Voltage
- Separation of Circuits Multiple Breakers
- · Wrapped Exhaust Piping
- Standard Factory Testing
- 1 Year Limited Warranty (or 1,000 Hours)

ENCLOSURE (If Selected)

- Rust-Proof Fasteners with Nylon Washers to Protect Finish
- High Performance Sound-Absorbing Material (Sound Attenuated Enclosures)
- Gasketed Doors
- Upward Facing Discharge Hoods (Radiator and Exhaust)
- Stainless Steel Lift Off Door Hinges
- Stainless Steel Lockable Handles

CONTROL SYSTEM



Power Zone® Pro Controller

- NFPA 110 Level 1 Compliant
- Engine Protective Functions
- Alternator Protective Functions
- Digital Engine Governor Control
- Digital Voltage Regulator
- Multiple Programmable Inputs and Outputs
- · Remote Display Capability
- Remote Communication via Modbus[®] RTU, Modbus TCP/IP, and Ethernet 10/100
- Alarm and Event Logging with Real Time Stamping

- Expandable Analog and Digital Inputs and Outputs
- Remote Wireless Software Update Capable
- Wi-Fi[®], Bluetooth[®], BMS, and Remote Telemetry
- Built-In Programmable Logic Eliminates the Need for External Controllers Under Most Conditions
- Programmable I/O Channel Properties
- Built-In Diagnostics

Alarms and Warnings

- High/Low Oil Pressure
- High/Low Coolant Level
- High/Low Coolant Temperature
- Sender/Sensor Failure
- High/Low Oil Temperature
- Over Total kW
- Over/Under Speed
- Over/Under Voltage
- Over/Under Frequency
- Over Current
- High/Low Battery Voltage
- Battery Charger Current
 - Phase to Phase and Phase to Neutral Short Circuits (I²T Algorithm)

4.3 Inch Color Touch Screen Display

- Resistive Color Touch Screen
- Easily Identifiable Icons
- Multi-Lingual
- On Screen Editable Parameters
- Key Function Monitoring
- Three Phase Voltage, Amperage, kW, kVA, and kVAr
- Selectable Line to Line or Line to Neutral Measurements
- Frequency
- Engine Speed
- Engine Coolant Temperature
- Engine Oil Pressure
- Engine Oil Temperature
- Battery Voltage
- Hourmeter
- Warning and Alarm Indication
- Diagnostics
- Maintenance Events/Information

INDUSTRIAL SPARK-IGNITED GENERATOR SET

PRAMAC | Power Engineering Division

CONFIGURABLE OPTIONS



ENGINE SYSTEM

- O Heater with Shutoff Valves
- O Fluid Containment Pan
- O Engine Coolant Heater
- Oil Heater
- O Level 1 Fan and Belt Guards (Enclosed Units Only)
- O Radiator Duct Adapter (Open Set Only)
- O Two-Stage Heavy Duty Air Cleaner

FUEL SYSTEM

NPT Flexible Fuel Line

ELECTRICAL SYSTEM

- O 10A Battery Charger
- O Battery Warmer

ALTERNATOR SYSTEM

- Alternator Upsizing
- O Anti-Condensation Heater
- O Tropical Coating

CIRCUIT BREAKER OPTIONS

- O Main Line Circuit Breaker
- O 2nd Main Line Circuit Breaker
- O 3rd Main Line Circuit Breaker
- O Shunt Trip and Auxiliary Contact
- O Electronic Trip Breakers

GENERATOR SET

- O Extended Factory Testing (3-Phase Only)
- O 8 Position Load Center
- Spring Vibration Isolators
- Pad Vibration Isolators

ENCLOSURE

- O Weather Protected Enclosure
- O Level 1 Sound Attenuated
- O Level 2 Sound Attenuated
- O Level 2 Sound Attenuated with Motorized Dampers
- O Steel Enclosure
- O Aluminum Enclosure
- Up to 321 KPH Wind Load Rating (Contact Factory for Availability)
- O AC/DC Enclosure Lighting Kit
- O Enclosure Heaters (with Motorized Dampers Only)
- O Door Open Alarm Horn

CONTROL SYSTEM

- 21-Light Remote Annunciator
- O Remote Relay Assembly (8 or 16)
- O Remote E-Stop (Break Glass-Type, Surface Mount)
- Remote E-Stop (Red Mushroom-Type, Surface Mount)
- O Remote E-Stop (Red Mushroom-Type, Flush Mount)
- 10A Engine Run Relay
- O Ground Fault Annunciator
- O 120V GFCI and 240V Outlets
- O 100 dB Alarm Horn
- Damper Alarm Contacts (with Motorized Dampers Only)
- O Wi-Fi Extension Kit

ENGINEERED OPTIONS

CONTROL SYSTEM

- O Spare Inputs (x4) / Outputs (x4)
- O Battery Disconnect Switch

GENERATOR SET

- O Special Testing
- Battery Box

INDUSTRIAL SPARK-IGNITED GENERATOR SET

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APPLICATION AND ENGINEERING DATA

ENGINE SPECIFICATIONS

General

Cylinder #	4
Туре	In-Line
Displacement - L (in ³)	4.5 (275.0)
<u> </u>	

Bore - mm (in)	114.3 (4.5)
Stroke - mm (in)	107.95 (4.25)
Compression Ratio	9.94:1
Intake Air Method	Naturally Aspirated
Number of Main Bearings	5
Connecting Rods	Forged Steel, Fractured Split, Bushingless
Cylinder Head	Cast Iron
Cylinder Liners	Cast Iron
Ignition	Coil Near Plug Solid State Inductive

Piston Type	Cast Aluminum Flat Top
Crankshaft Type	Forged Steel
Lifter Type	Hydraulic
Intake Valve Material	Stainless Steel
Exhaust Valve Material	Stainless Steel

High Steel Iron Alloy

Engine Governing

Hardened Valve Seats

Governor	Electronic
Frequency Regulation (Steady State)	±0.25%

Lubrication System

Oil Pump Type	Gear Driven
Oil Filter Type	Full-Flow Spin-On Cartridge
Crankcase Capacity - L (qt)	20 (21)

Cooling System

Cooling System Type	Pressurized Closed
Fan Type	Pusher
Fan Speed - RPM	2,100
Fan Diameter - mm (in)	508 (20)

Fuel System

Fuel Type	Natural Gas, Propane
Fuel Injection	Electronic
Fuel Shut Off	Dual
NG Operating Fuel Pressure - kPa (in H ₂ O)	1.2 - 3.5 (5 - 14)
Propane Operating Fuel Pressure	
- kPa (in H ₂ 0)	1.7 - 3.5 (7 - 14)

Engine Electrical System

System Voltage	12 VDC
Battery Charger Alternator	Standard
Battery Size	See Battery Index 10000016949
Battery Voltage	12 VDC
Ground Polarity	Negative

ALTERNATOR SPECIFICATIONS

Standard Model	R0040124Y21
Poles	4
Field Type	Revolving
Insulation Class - Rotor	Н
Insulation Class - Stator	Н
Total Harmonic Distortion	<5% (3-Phase Only)
Telephone Interference Factor (TIF)	< 50

Standard Excitation	Synchronous Brushless		
Bearings	Sealed Ball		
Coupling	Direct via Flexible Disc		
Prototype Short Circuit Test	Yes		
Voltage Regulator Type	Full Digital		
Number of Sensed Phases	All		
Regulation Accuracy (Steady State)	±0.25%		

INDUSTRIAL SPARK-IGNITED GENERATOR SET

PRAMAC | Power Engineering Division



OPERATING DATA

POWER RATINGS

	Standby		andby Prime	
Single-Phase 110/220 VAC @1.0pf	32 kVA/32 kW	Amps: 145	29 kVA/29 kW	Amps: 131
Three-Phase 231/400 VAC @0.8pf	40 kVA/32 kW	Amps: 58	36 kVA/29 kW	Amps: 52

MOTOR STARTING CAPABILITIES (skVA)

skVA vs. Voltage Dip

231/400 VAC	30%
R0040124Y21	82
R0048124Y21	104

100%

Prime

5.1 (180)

7.1 (250)

9.0 (317)

10.9 (386)

FUEL CONSUMPTION RATES*

Percent Load

25%

50%

75%

100%

Natural Gas - m3/hr (scfh) Standby

5.3 (187)

7.5 (264)

9.6 (338)

Propane – m³/hr (scfh)		
Percent Load	Standby	Prime
25%	2.7 (95)	2.6 (92)
50%	3.5 (125)	3.4 (119)
75%	4.4 (155)	4.2 (150)

4.9 (173)

5.2 (184)

COOLING

		Standby	Prime
Air Flow (Fan Air Flow Across Radiator) - Open Set	m³/min (cfm)	82.5 (2,914)	
Coolant Flow	Lpm (gpm)	116 (30.7)	118 (31.3)
Coolant System Capacity	L (gal)	11.4	(3.0)
Maximum Operating Ambient Temperature	°C (°F)	50 (122)
Maximum Operating Ambient Temperature (Before Derate)		See Bulletin No	. 10000011319
Maximum Additional Radiator Backpressure kPa (in H ₂ 0) 0.12		(0.5)	

COMBUSTION AIR REQUIREMENTS

	Standby	Prime
Flow at Rated Power - m ³ /min (cfm)	2.1 (75.2)	1.7 (61.5)

ENGINE				EXHAUST			
		Standby	Prime			Standby	Prime
Rated Engine Speed	RPM	1,500	1,500	Exhaust Flow (Rated Output)	m³/min (cfm)	6.2 (221)	5.1 (180)
Horsepower at Rated kW	hp	49	44	Maximum Allowable Backpressure (Post Silencer)	kPa (inHg)	2.54 (0.75)	2.54 (0.75)
Piston Speed	m/min (ft/min)	324 (1,063)	324 (1,063)	Exhaust Temperature (Rated Output)	°C (°F)	607 (1,124)	602 (1,116)
BMEP	kPa (psi)	554 (80)	498 (72)				

Deration - Operational characteristics consider maximum ambient conditions. Derate factors may apply under atypical site conditions.

Please contact a Dealer for additional details. All performance ratings in accordance with ISO3046, BS5514, ISO8528, and DIN6271 standards.

Standby - See Bulletin 0187500SSB

Prime - See Bulletin 0187510SSB

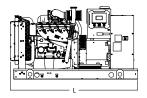
^{11.8 (415)} * Fuel supply installation must accommodate fuel consumption rates at 100% load.

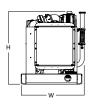
INDUSTRIAL SPARK-IGNITED GENERATOR SET

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DIMENSIONS AND WEIGHTS*

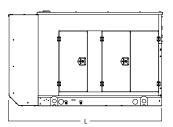


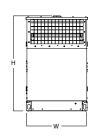




OPEN SET

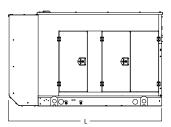
L x W x H - mm (in)	1,984 (78.1) x 947 (37.3) x 1,128 (44.4)
Weight - kg (lbs)	760 - 793 (1,675 - 1,748)

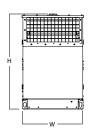




WEATHER PROTECTED ENCLOSURE

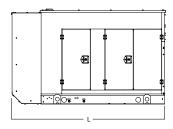
L x W x H - mm (in)	2,408 (94.8) x 965 (38.0) x 1,461 (57.5)
Weight - kg (lbs)	Steel: 980 - 1,013 (2,160 - 2,233) Aluminum: 859 - 891 (1,894 - 1,965)

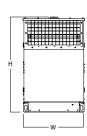




LEVEL 1 SOUND ATTENUATED ENCLOSURE

L x W x H - mm (in)	2,408 (94.8) x 965 (38.0) x 1,461 (57.5)
Weight - kg (lbs)	Steel: 1,024 - 1,056 (2,258 - 2,329) Aluminum: 901 - 935 (1,987 - 2,061)





LEVEL 2 SOUND ATTENUATED ENCLOSURE

L x W x H - mm (in)	2,408 (94.8) x 965 (38.0) x 1,461 (57.5)
Weight - kg (lbs)	Steel: 1,062 - 1,095 (2,341 - 2,414) Aluminum: 939 - 972 (2,071 - 2,144)

^{*} Specification characteristics may change without notice. Dimensions and weights are for preliminary purposes only. Please contact a PRAMAC Industrial Dealer for detailed installation drawings.